



WIRE INDUSTRY REPAIR & ENGINEERING COMPANY

Herborn Wet Draw Machine



Model HT20 V6+S260A New in 1993

25 Dies

Inlet Diameter: 0.078" (1.98 mm)

Finish Diameter: 0.0102" (0.26 mm)

Speed: 3900 FPM (20 m/s)

Elongation: 11% for dies 1-24 9% for last die

Main Motor: 60 Hp (45 kW) DC

Spooler Motor: 9.4 Hp (7 kW) DC

Capstans: 6

Spool size:

Flange: 10.4" (265 mm) Barrel: 3.5" (90 mm) Length: 7.72" (196 mm)

Coolant:

Tank Capacity: 172 gallons (650 l)

Pump: 2.95 Hp (2.2 kW)

Electrical:

460 VAC/3 phase/60 Hz

Mentor II drives on DC motors

Siemens PLC

For additional information, contact Wire Co

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